Equal Leg Angle

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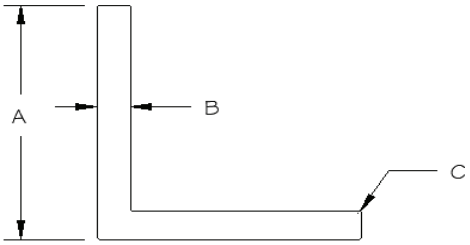

DIE NO.	A	B	C	WT/FT
2534	0.750	0.125	0.010	0.206
1097	0.750	0.062	0.010	0.107
2052	0.750	0.080	0.010	0.136
3522	0.750	0.045	0.010	0.078
2504	1.000	0.125	0.010	0.281
1168	1.000	0.062	0.010	0.144
2465	1.062	0.050	0.062	0.125
2521	1.500	0.050	0.010	0.206
2695	1.500	0.188	0.010	0.635
2725	1.500	0.125	0.010	0.431
3729	1.500	0.125	0.015	0.432
4745	1.500	0.250	0.010	0.824
2726	2.000	0.125	0.010	0.581
2584	2.500	0.188	0.010	1.086

Aluminum Association Standard commercial Tolerances for extruded rod, bar, and shapes apply unless otherwise noted.

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Equal Leg Channel

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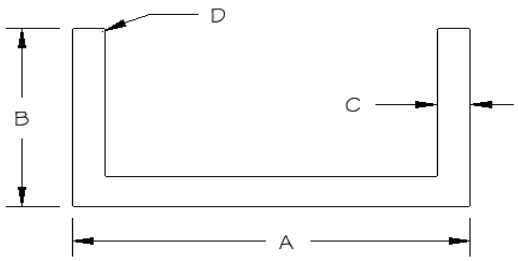

See Profile Drawing - (*)

	DIE NO.	A	B	C	D	WT/FT
*	2000	1.270	0.500	0.125	Full Radius	0.293
	2051	1.500	0.625	0.080	0.010	0.248
*	1943	1.580	0.790	0.040	Full Radius	0.148
	2762	1.610	0.687	0.055	0.015	0.188
	2760	1.624	0.812	0.062	0.010	0.232
	3455	2.000	2.000	0.188	0.012	0.268
	1942	2.050	0.625	0.040	0.010	0.158
	3501	2.500	1.500	0.125	0.015	0.787
	3726	3.000	1.500	0.190	0.010	0.282
*	3502	3.530	2.250	0.250	Full Radius	2.234
	3549	4.000	2.000	0.188	0.015	1.720
*	3818	4.750	1.625	0.375	0.016	3.294
	3550	5.000	1.500	0.125	0.010	1.020

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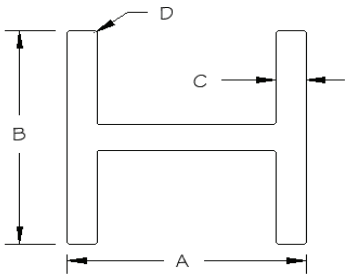

DIE NO.	A	B	C	D	WT/FT
2779	1.600	1.050	0.050	0.010	0.215

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Rectangle Bar

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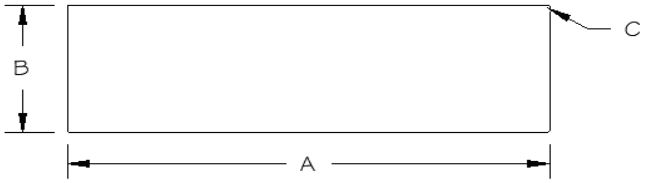

See Profile Drawing - (*)

	DIE NO.	A	B	C	WT/FT
	2598	0.375	0.250	0.010	0.112
	3520	0.750	0.078	0.010	0.070
	2494	0.750	0.125	0.010	0.113
	2666	0.750	0.250	0.010	0.226
	1351	0.937	0.250	0.016	0.375
	2496	1.000	0.125	0.010	0.150
	3671	1.250	0.375	0.010	0.563
	1562	1.500	0.125	0.010	0.226
	3450	1.500	0.188	0.010	0.338
	3736	1.500	0.250	0.010	0.450
	3662	1.500	0.375	0.016	0.676
	2696	1.500	0.188	0.063	0.335
*	3020	1.500	0.062	Full Radius	0.110
	3591	1.625	0.250	0.015	0.487
	1480	2.000	0.125	0.010	0.300
	3141	2.000	0.250	0.010	0.600
	3500	2.000	0.375	0.015	0.900
*	2580	2.000	0.500	Full Radius	1.135
	2731	2.000	0.188	0.063	0.448
	3810	2.000	1.000	0.010	2.400
	1481	2.500	0.125	0.010	0.376
	1482	3.000	0.125	0.010	0.450
	2597	3.000	0.250	0.010	0.900
	1483	3.500	0.125	0.010	0.524
	3521	4.000	0.062	0.010	0.298
	1484	4.000	0.125	0.010	0.600
	3730	4.000	0.188	0.015	0.902
	1548	4.000	0.250	0.010	1.200
	1592	4.500	0.125	0.010	0.676
	3858	6.000	0.500	0.016	3.600

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Rectangle Tube

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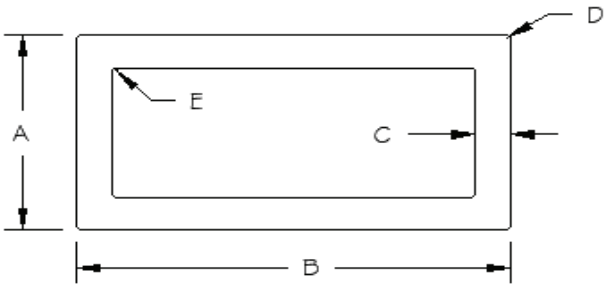

See Profile Drawing - (*)

	DIE NO.	A	B	C	D	E	WT/FT
	2186	0.938	1.438	0.040	0.156	0.116	0.209
	1380	1.000	1.250	0.085	0.062	0.031	0.421
	2861	1.000	1.500	0.050	0.010	0.010	0.288
	1514	1.000	1.500	0.062	0.125	0.063	0.342
	2216	1.000	2.000	0.040	0.125	0.085	0.272
	1515	1.000	2.000	0.620	0.125	0.063	0.416
	2507	1.000	2.000	0.085	0.125	0.125	0.578
	2520	1.000	2.000	0.100	0.125	0.125	0.672
	2514	1.000	2.000	0.100	0.010	0.010	0.672
*	3454	1.000	2.000	0.094/0.070	0.015	0.062	0.534
	3820	1.000	3.000	0.250	0.250	0.062	2.039
	3735	1.250	1.704	0.065	0.125	0.060	0.428
	3785	1.500	1.750	0.070	0.050	0.050	0.522
	3583	1.500	2.000	0.125	0.140	0.031	0.955
	3541	1.500	3.000	0.125	0.140	0.031	1.255
	3821	1.500	3.000	0.250	0.250	0.062	2.339
	2475	1.500	4.000	0.125	0.125	0.016	1.559
	3542	1.750	4.000	0.125	0.140	0.031	1.631
	3492	2.000	3.000	0.188	0.250	0.250	2.086
	3493	2.000	4.000	0.125	0.250	0.250	1.724
	3494	2.000	4.000	0.250	0.250	0.250	3.299
	5212	2.000	4.000	0.125	0.010	0.010	1.724
	5213	2.000	6.000	0.125	0.010	0.010	2.324
	5214	2.000	8.000	0.125	0.010	0.010	2.924
	5215	2.000	10.000	0.125	0.010	0.010	3.524
	3495	3.000	4.000	0.250	0.250	0.250	3.899

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Rod

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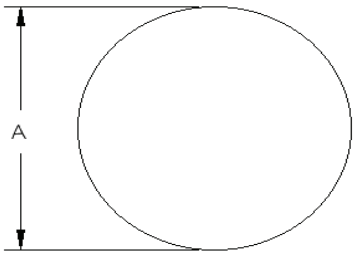

DIE NO.	A	WT/FT
1184	0.375	0.132
2847	0.625	0.367
4746	1.000	0.942

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Round Tube

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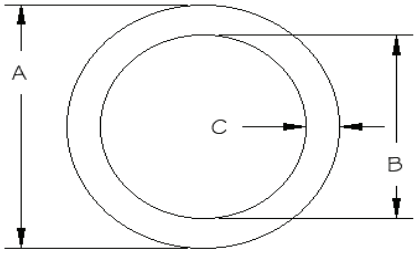

DIE NO.	A	B	C	WT/FT
3673	0.375	0.251	0.062	0.072
1947	0.500	0.400	0.050	0.084
1949	0.500	0.324	0.088	0.137
2845	0.500	0.400	0.050	0.084
2844	0.625	0.525	0.050	0.109
2408	0.750	0.630	0.060	0.156
2581	0.750	0.620	0.065	0.168
2661	0.750	0.500	0.125	0.295
3171	0.750	0.650	0.050	0.132
2849	0.875	0.745	0.065	0.198
2914	0.875	0.775	0.050	0.155
2497	1.000	0.890	0.055	0.196
2619	1.000	0.750	0.125	0.413
2848	1.000	0.870	0.065	0.228
2934	1.000	0.900	0.050	0.179
2842	1.125	0.995	0.065	0.259
2902	1.125	0.925	0.100	0.386
2743	1.250	1.000	0.125	0.530
3695	1.500	1.250	0.125	0.647
2894	1.510	1.410	0.050	0.275
3731	1.625	1.475	0.075	0.438
1549	1.660	1.380	0.140	0.786
2893	1.825	1.705	0.060	0.399
1550	1.900	1.500	0.200	1.256
1545	1.900	1.610	0.145	0.940
2892	2.000	1.880	0.060	0.439
3346	3.070	2.930	0.070	0.791

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Square Bar

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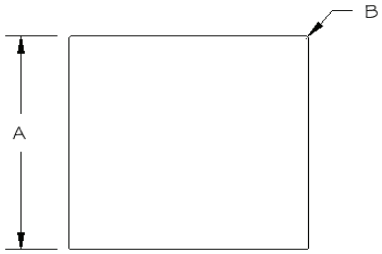

DIE NO.	A	B	WT/FT
3861	0.750	0.016	0.674

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Square Tube

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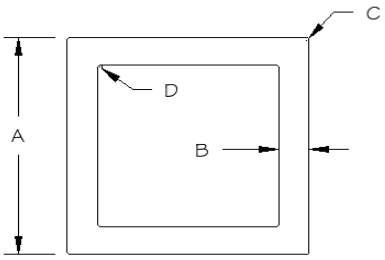

DIE NO.	A	B	C	D	WT/FT
1644	0.500	0.090	0.015	0.015	0.178
2860	0.750	0.045	0.063	0.063	0.151
3732	0.750	0.062	0.093	0.031	0.197
1921	0.750	0.062	0.010	0.010	0.205
1959	0.938	0.040	0.156	0.116	0.161
2162	0.938	0.054	0.156	0.102	0.215
3451	0.950	0.050	0.094	0.125	0.223
3659	0.970	0.050	0.094	0.125	0.228
1189	1.000	0.062	0.125	0.063	0.268
1920	1.000	0.100	0.062	0.010	0.428
1944	1.000	0.075	0.125	0.050	0.319
2618	1.000	0.125	0.125	0.010	0.509
1919	1.000	0.040	0.010	0.010	0.185
2209	1.000	0.053	0.015	0.038	0.242
3733	1.220	0.125	0.125	0.015	0.641
3184	1.250	0.100	0.060	0.010	0.547
3460	1.250	0.090	0.125	0.016	0.485
3658	1.250	0.125	0.125	0.016	0.659
3539	1.250	0.065	0.187	0.122	0.348
2614	1.250	0.125	0.010	0.010	0.676
3508	1.375	0.062	0.125	0.063	0.378
1912	1.500	0.062	0.125	0.063	0.416
3734	1.500	0.080	0.125	0.062	0.534
3185	1.500	0.100	0.060	0.010	0.668
3540	1.500	0.125	0.140	0.015	0.804
3804	1.500	0.188	0.125	0.125	1.184
2166	1.500	0.040	0.015	0.015	0.281
1643	1.750	0.125	0.010	0.010	0.976
1642	2.000	0.125	0.010	0.010	1.126
1849	2.188	0.188	0.010	0.010	1.805
2712	2.250	0.125	0.010	0.010	1.276
3496	2.500	0.250	0.125	0.125	2.700
3674	3.000	0.235	0.250	0.125	3.070
5211	6.000	0.125	0.010	0.010	3.524

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Unequal Leg Angle

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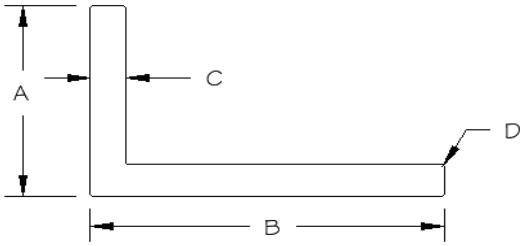

See Profile Drawing - (*)

	DIE NO.	A	B	C	D	WT/FT
	2655	0.250	0.750	0.062	0.010	0.070
	1984	0.750	1.000	0.040	0.010	0.082
	1983	0.750	1.250	0.080	0.010	0.206
	3523	0.750	1.750	0.045	0.010	0.132
*	2942	0.750	2.000	0.062	Full Radius	0.198
	2489	0.750	2.125	0.125	0.010	0.413
*	3449	0.900	1.438	0.078	0.010	0.218
	1156	1.000	1.250	0.062	0.010	0.162
	1243	1.000	2.000	0.125	0.010	0.431

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