Equal Leg Angle

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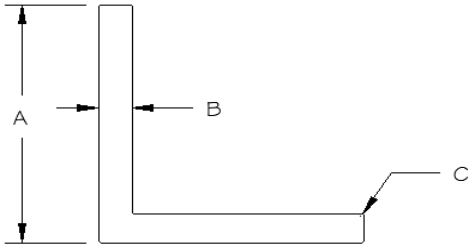

DIE NO.	A	B	C	WT/FT
2504	1.000	0.125	0.010	0.281
2521	1.500	0.050	0.010	0.206
2695	1.500	0.188	0.010	0.635
2725	1.500	0.125	0.010	0.431
3729	1.500	0.125	0.015	0.432
4745	1.500	0.250	0.010	0.824
2584	2.500	0.188	0.010	1.086

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Equal Leg Channel

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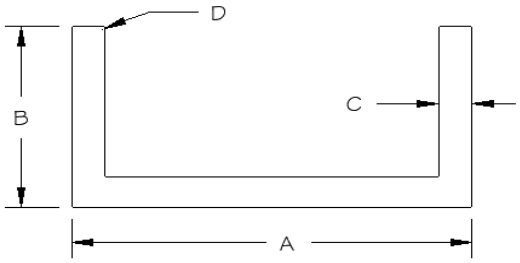

See Profile Drawing - (*)

	DIE NO.	A	B	C	D	WT/FT
	2760	1.624	0.812	0.062	0.010	0.232
	3455	2.000	2.000	0.188	0.012	0.268
	3501	2.500	1.500	0.125	0.015	0.787
	3726	3.000	1.500	0.190	0.010	0.282
*	3502	3.530	2.250	0.250	Full Radius	2.234
*	3818	4.750	1.625	0.375	0.016	3.294

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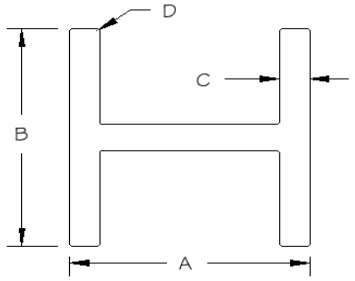

DIE NO.	A	B	C	D	WT/FT

Rectangle Bar

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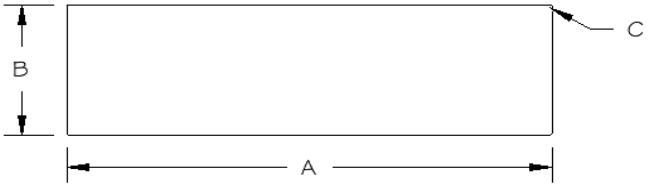

See Profile Drawing - (*)

	DIE NO.	A	B	C	WT/FT
	2666	0.750	0.250	0.010	0.226
	3671	1.250	0.375	0.010	0.563
	3736	1.500	0.250	0.010	0.450
	3662	1.500	0.375	0.016	0.676
	1480	2.000	0.125	0.010	0.300
	3141	2.000	0.250	0.010	0.600
*	2580	2.000	0.500	Full Radius	1.135
	3810	2.000	1.000	0.010	2.400
	1481	2.500	0.125	0.010	0.376
	2597	3.000	0.250	0.010	0.900
	3730	4.000	0.188	0.015	0.902
	3858	6.000	0.500	0.016	3.600

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Rectangle Tube

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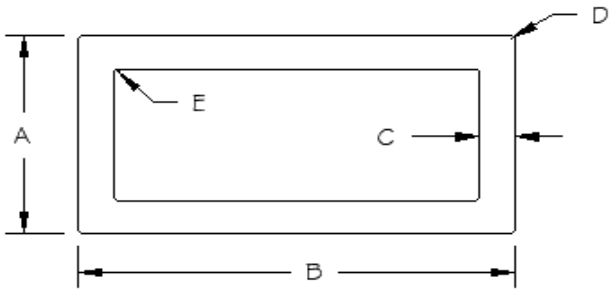

See Profile Drawing - (*)

	DIE NO.	A	B	C	D	E	WT/FT
	2186	0.938	1.438	0.040	0.156	0.116	0.209
	1380	1.000	1.250	0.085	0.062	0.031	0.421
	2861	1.000	1.500	0.050	0.010	0.010	0.288
	1514	1.000	1.500	0.062	0.125	0.063	0.342
	1515	1.000	2.000	0.620	0.125	0.063	0.416
	2507	1.000	2.000	0.085	0.125	0.125	0.578
	2520	1.000	2.000	0.100	0.125	0.125	0.672
	2514	1.000	2.000	0.100	0.010	0.010	0.672
*	3454	1.000	2.000	0.094/0.070	0.015	0.062	0.534
	3820	1.000	3.000	0.250	0.250	0.062	2.039
	5443	1.000	4.000	0.125	0.015	0.015	1.424
	3735	1.250	1.704	0.065	0.125	0.060	0.428
	3785	1.500	1.750	0.070	0.050	0.050	0.522
	3583	1.500	2.000	0.125	0.140	0.031	0.955
	3541	1.500	3.000	0.125	0.140	0.031	1.255
	3821	1.500	3.000	0.250	0.250	0.062	2.339
	2475	1.500	4.000	0.125	0.125	0.016	1.559
	5444	2.000	3.000	0.125	0.015	0.015	1.424
	3492	2.000	3.000	0.188	0.250	0.250	2.086
	3493	2.000	4.000	0.125	0.250	0.250	1.724
	3494	2.000	4.000	0.250	0.250	0.250	3.299
	5212	2.000	4.000	0.125	0.010	0.010	1.724
	5213	2.000	6.000	0.125	0.010	0.010	2.324
	5214	2.000	8.000	0.125	0.010	0.010	2.924
	5215	2.000	10.000	0.125	0.010	0.010	3.524
	3495	3.000	4.000	0.250	0.250	0.250	3.899

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Rod

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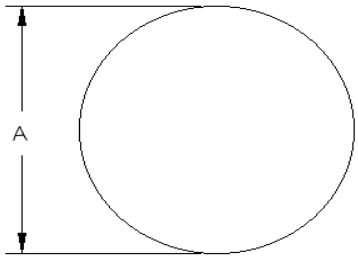

DIE NO.	A	WT/FT
1184	0.375	0.132
2847	0.625	0.367
4746	1.000	0.942

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Round Tube

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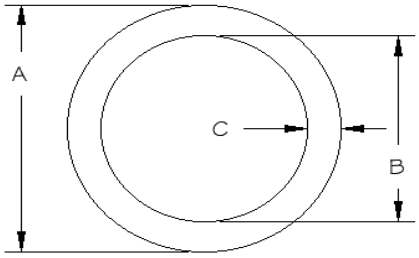

DIE NO.	A	B	C	WT/FT
3673	0.375	0.251	0.062	0.072
1947	0.500	0.400	0.050	0.084
1949	0.500	0.324	0.088	0.137
2845	0.500	0.400	0.050	0.084
2408	0.750	0.630	0.060	0.156
2581	0.750	0.620	0.065	0.168
2661	0.750	0.500	0.125	0.295
3171	0.750	0.650	0.050	0.132
2849	0.875	0.745	0.065	0.198
2914	0.875	0.775	0.050	0.155
2619	1.000	0.750	0.125	0.413
2848	1.000	0.870	0.065	0.228
2934	1.000	0.900	0.050	0.179
2842	1.125	0.995	0.065	0.259
2902	1.125	0.925	0.100	0.386
2742	1.250	1.000	0.125	0.530
3695	1.500	1.250	0.125	0.647
2894	1.510	1.410	0.050	0.275
1549	1.660	1.380	0.140	0.786
1545	1.900	1.610	0.145	0.940
2892	2.000	1.880	0.060	0.439

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Square Bar

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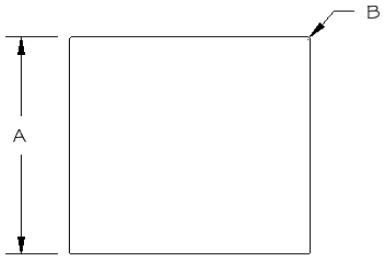

DIE NO.	A	B	WT/FT

Square Tube

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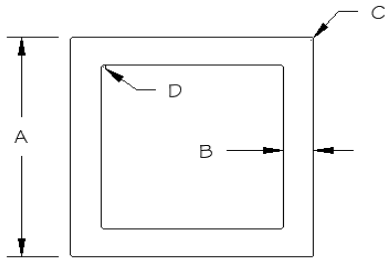

DIE NO.	A	B	C	D	WT/FT
1644	0.500	0.090	0.015	0.015	0.178
2860	0.750	0.045	0.063	0.063	0.151
3732	0.750	0.062	0.093	0.031	0.197
1921	0.750	0.062	0.010	0.010	0.205
1959	0.938	0.040	0.156	0.116	0.161
2162	0.938	0.054	0.156	0.102	0.215
3451	0.950	0.050	0.094	0.125	0.223
3659	0.970	0.050	0.094	0.125	0.228
1189	1.000	0.062	0.125	0.063	0.268
1920	1.000	0.100	0.062	0.010	0.428
1944	1.000	0.075	0.125	0.050	0.319
2618	1.000	0.125	0.125	0.010	0.509
1919	1.000	0.040	0.010	0.010	0.185
2209	1.000	0.053	0.015	0.038	0.242
3733	1.220	0.125	0.125	0.015	0.641
3184	1.250	0.100	0.060	0.010	0.547
3460	1.250	0.090	0.125	0.016	0.485
3658	1.250	0.125	0.125	0.016	0.659
3539	1.250	0.065	0.187	0.122	0.348
2614	1.250	0.125	0.010	0.010	0.676
3508	1.375	0.062	0.125	0.063	0.378
1912	1.500	0.062	0.125	0.063	0.416
3734	1.500	0.080	0.125	0.062	0.534
3185	1.500	0.100	0.060	0.010	0.668
3540	1.500	0.125	0.140	0.015	0.804
3804	1.500	0.188	0.125	0.125	1.184
2166	1.500	0.040	0.015	0.015	0.281
1643	1.750	0.125	0.010	0.010	0.976
1642	2.000	0.125	0.010	0.010	1.126
1849	2.188	0.188	0.010	0.010	1.805
2712	2.250	0.125	0.010	0.010	1.276
3496	2.500	0.250	0.125	0.125	2.700
5445	3.000	0.125	0.015	0.015	1.724
3674	3.000	0.235	0.250	0.125	3.070
5446	4.000	0.125	0.015	0.015	2.324
5211	6.000	0.125	0.010	0.010	3.524

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Unequal Leg Angle

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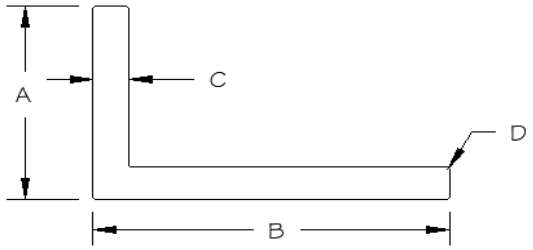

See Profile Drawing - (*)

DIE NO.	A	B	C	D	WT/FT
1983	0.750	1.250	0.080	0.010	0.206
1243	1.000	2.000	0.125	0.010	0.431

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DIE NO.	A	B	C	D	WT/FT